



NOTE:

- 1) MATERIAL : 2024-T3 SHEET (QQ-A-250/4) 0.063 THICK
(REF. SPEC M2024T3S-063)
- 2) FINISH : ACID ETCH AND ALODINE AS PER DART QSI 005 4.1
POWDER COAT BLACK SANTEX (REF. 4.3.S.3)
AS PER DART QSI 005 4.3
- 3) TOLERANCE ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

RELEASED
99.05.20 KE



D2124

C	B	A	D2124	B	0.250 DIAMETER	1
05.03.24 RF	99.05.20 RF	92.02.25 DRS		A	0.128 DIAMETER	4
05.03.25 M	99.05.20 KE			LTR	SIZE AND DESCRIPTION	
ROUND CORNERS R0.30 ADDED FINISH SPEC	SQUARE CORNERS TSR A1218	NEW ISSUE		DRAWN DRS	DATE 92/02/25	TITLE BRACKET
				APPROVED XYZ	DATE YY/MM/DD	COMPANY DART AERO ACCESSORIES
				LAST REVISED YY/MM/DD		PROJECT BATTERY BOX
BRAKE PUNCH XXXX	BRAKE DIE XXXX	MATERIAL 2024-T3 ALUMINUM		SCALE 1:1	TOLERANCE 0.010	SIZE A
PEGA NUMBER XXXX	PEGA DESCRIPTION PEGANAME	GUAGE 14 GA	THICKNESS 0.064			1 OF 1
ALL MEASUREMENTS IN INCHES			FINISH DEBURBED	DRAWING NUMBER DA-BRKT-920225		